ASSEMBLY INSTRUCTIONS

Table Tennis Table with Devided Polymer Substructre

Version 1

As delivery arrives on a pallet, check parts for damage caused in transit and inform forwarder immediately.

Take care when removing retaining straps. At least two or if possible three people needed for assembly.

35 mm top: the overall weight of the pallet is 415 kg, the heaviest part is 130 kg.
45 mm top: the overall weight of the pallet is 515 kg, the heaviest part is 180 kg.

The content on the pallet consists of 6 table supports, 2 galvanized steel straps, 2 table top halves, optionally 1 aluminium net with 2 net brackets. Further 4 aluminium tie rods, several bolts and nuts, washers, screws, dowels, steel straps and aluminium angles.

Photo 1:   Bring the 6 table supports to the place where the table is to be installed. Connect the two parts (each side) that are going to be the long supports, using the galvanized steel straps 290x50 mm and countersunk screws M8x20.

Photo 2:   Put the first long support up and attach a short support by means of an aluminium tie rod. Add the two other supports accordingly. Place the table in the position it is going to occupy and ensure that the base is on the square (equal diagonal lines).

Photo 3:   Secure the table supports with the aluminium angles and the hexagonal screws M8x20.

Floor attachment: attach the aluminium angle to the base using the hexagonal screw M8x20. Fix the substructure to the ground using wood screws 8x60 with the dowels.

Photo 4:   First fit the steel straps with countersunk screws M8x16 onto the base using the circular hole; the slotted hole shows to the centre. Tighten the screws *gently* so that you are still able to adjust the straps. Then lift the table top halves onto the base and adjust them. Assemble the top to the base by means of hexagonal screws M8x20 through the steel straps *gently*.

Photo 5:   Assembling the aluminium net: fit the two net brackets to the net. Then assemble the brackets to the table using the countersunk screws M10x25.
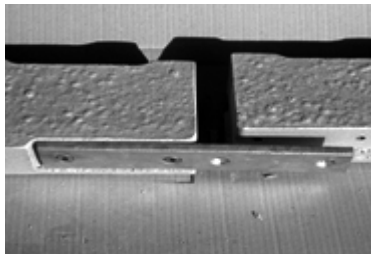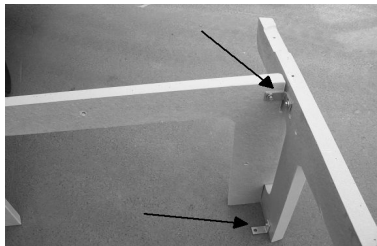
Photo 1

Photo 2

Photo 3

Photo 4

Photo 5