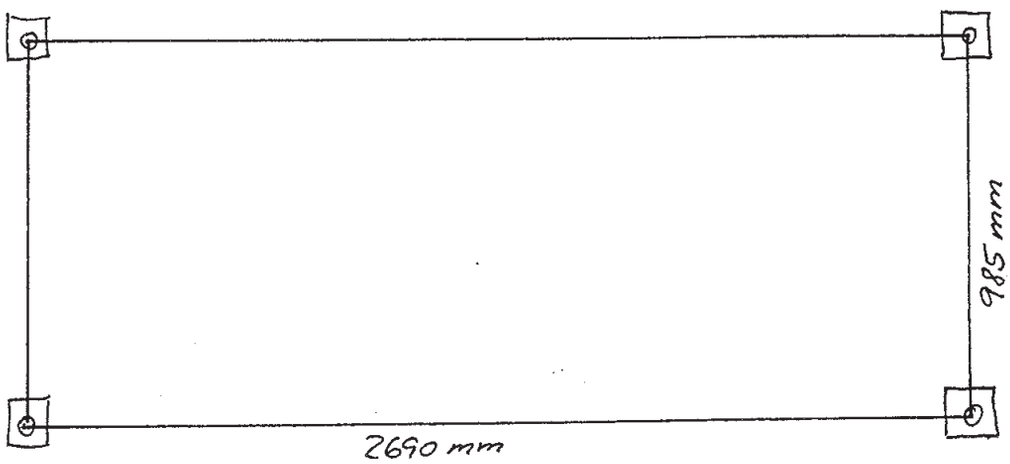
Assembly Instructions
Players' Cabin 'EUROPE' No. 50495

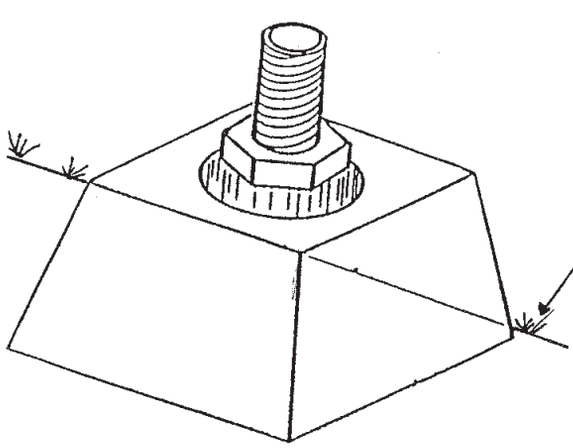
Important note !!:The players' cabin can be put up without anchoring at the floor if it is put away safely after playing time at a secured place and sheltered from the wind. If it has a perma-nent place the anchoring has to be execute with a four-point-foundation.



Tip for stormy or thunderous weather situation:

the basis of an opened construction the players' cabin has an effect like a sail. By storm warning you have to release the cabin from the anchoring and position it at a place sheltered from the wind. The producer of the cabin will not take any liabilities for damages caused through storm or hurricane. Please consult a third party for insurance.

For anchoring you can encase in concrete the enclosed ground anchors or use standard concrete monoliths, e.g. like used for poles at clothes-airer.



Encase a hexagon screw M 10 x 100 mm with head at bottom into the hole of the concrete monolith. Thread distance from upper edge of concrete monolith must be 25 mm min..

upper edge floor

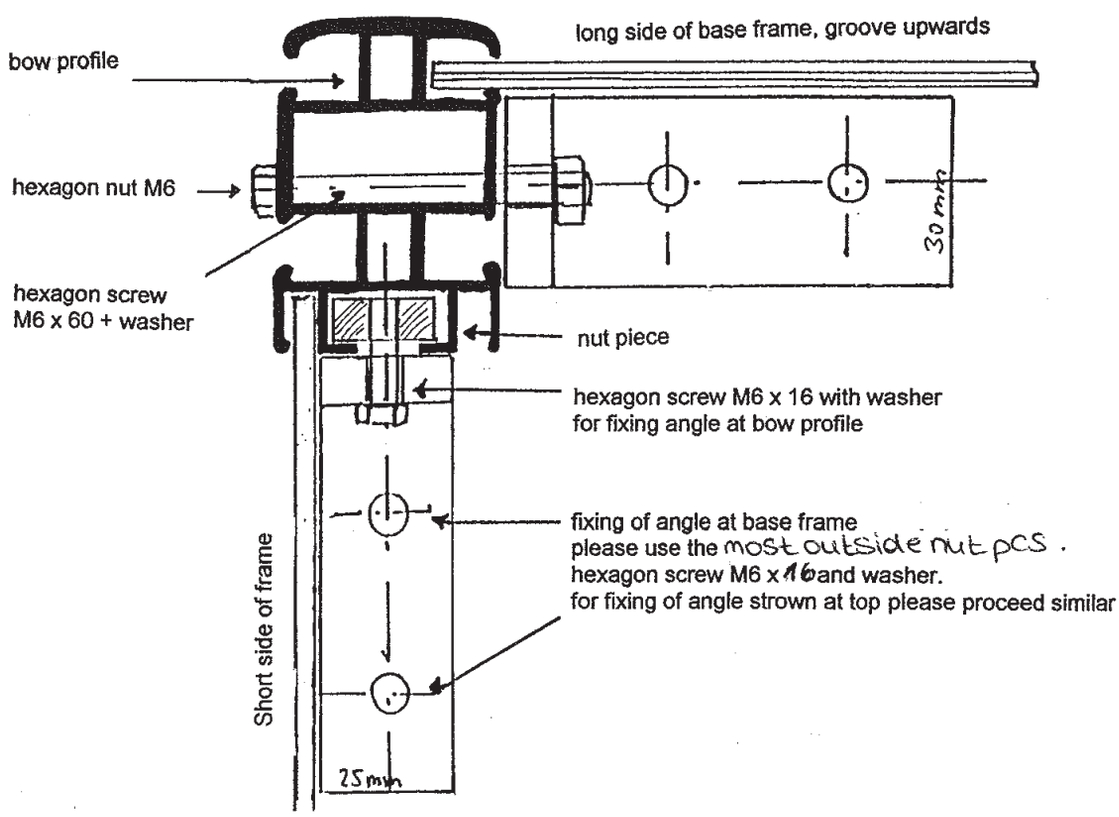
Sink prepared concrete monolith. Please pay attention to distances and right-angled position.

Please assemble cabin as follows:

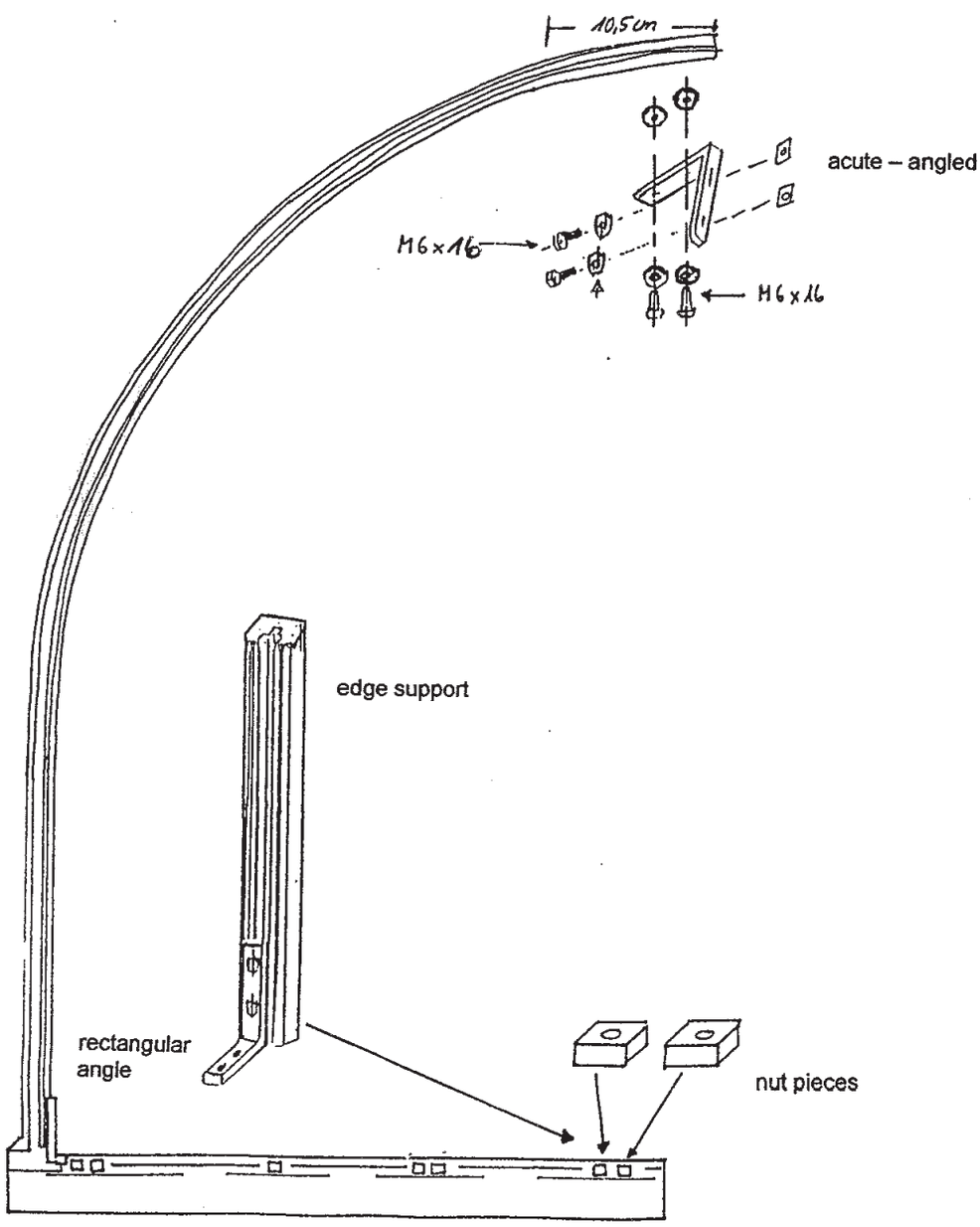
1. Place already welded base frame at the floor (without wooden grid). The groove of the frame with inserted nuts should be showing upwards.

2. Equip the two rectangular fixing angles 25 mm wide size 80 x 80 x 7 mm with two nuts, hexagon screws M 6 x 16 and washers each and insert them into the outside bow profile from the bottom. Just turn on the screws slightly to adjust later. Then assemble the bow profile at the t-formed groove of the side part base frame. Please use the most outside nuts for fixing and screw the with hexagon screws M 6 x 16 and washers at the frame.
   Now place the nuts for all five bows at the length side of the base frame; two nuts each for the outsidest bow profiles and 4 pcs. each for the middle bow parts. Assemble the rectangular angles 30 mm at the inner side of the bented side parts with two hexagon screws M 6 x 60, washers and nuts M 6. Then connect the bow with the mounted angles at the base frame with hexagon screw M 6 x 20 and washer. Use the already inserted nuts at the groove of the base frame.

View from top at the rear left edge

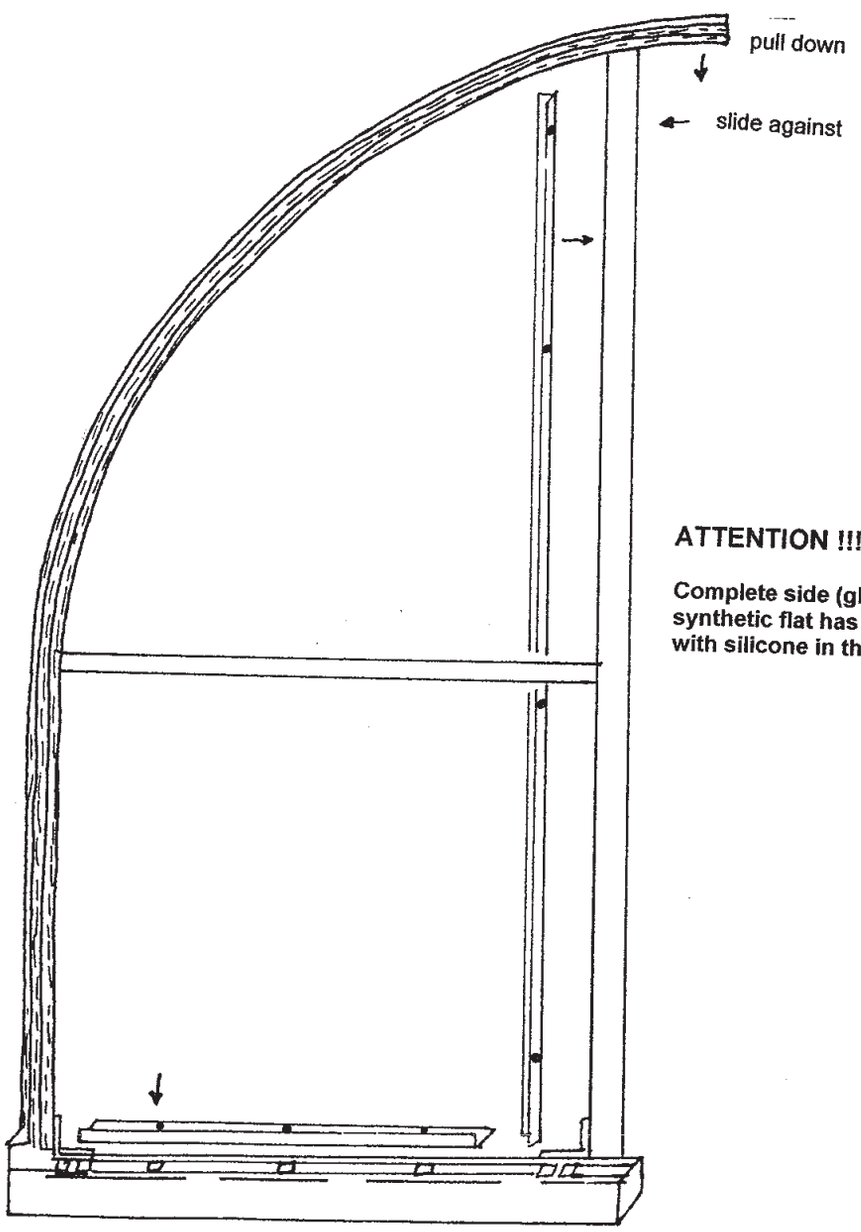


3. Equip both acute-angled angles 80 x 80 x 7 mm with four nuts, hexagon screws M 6 x 16 even as washers each. Insert them into both gable bow connectors loose until 10,5 cm distance from edge. Then insert six nuts each at the straight cutted side into the supports and fix them with hexagon screw M 6 x 16 and washer. Then fix the support at bottom with the base frame. Please pay attention to leave three nuts between the bow profile and the support. You will need them later for fixing the strengthening profile. Also with two nuts, hexagon screws M 6 x 16 and washers each fix the rectangular angles 80 x 80 x 7 mm edge concise.



4. Connect the Perapex with the white plastic plate while using the already mounted H-profile. Take now both windshields and insert them into the outsidest profile groove and into the bow connector groove. **Attention ! The film coated side is showing outside. Please remove film before assembling !** Slide the support with the pre-assembled acute-angled angles against the inserted windshield, until this is completly covered from the grooves roundabout. Fix in this position the pre-assembled angles at top and bottom by strengthening the hexagon screws. The bow connector must be pull down by hand until the support is placed between concised.

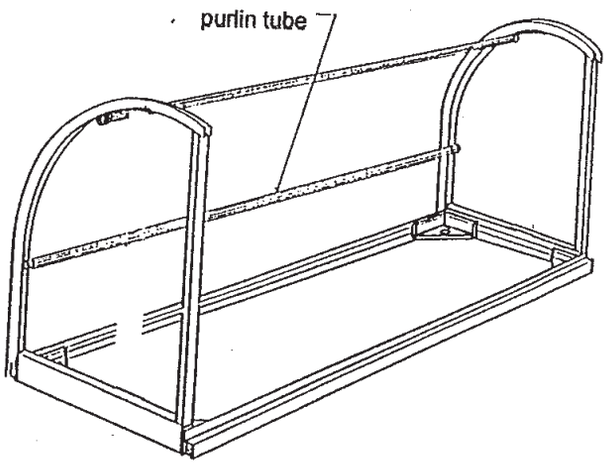
5. Assemble now the plate strengthening: please lay down the cabin on the front side. Adjust the four inserted nuts and fix alu panel 25 x 10 mm, 1850 mm length with Hexagon screws M 6 x 12 and washers. Then pull up the cabin to its' normal stand.
Then adjust the three nuts at the lower side part of the base frame, lay on the alu panel 840 mm length and fix with hexagon screws M 6 x 12 and washers.

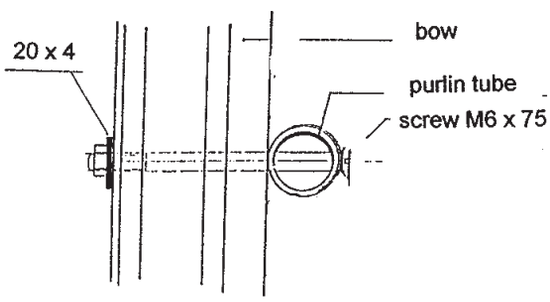


ATTENTION !!!!!

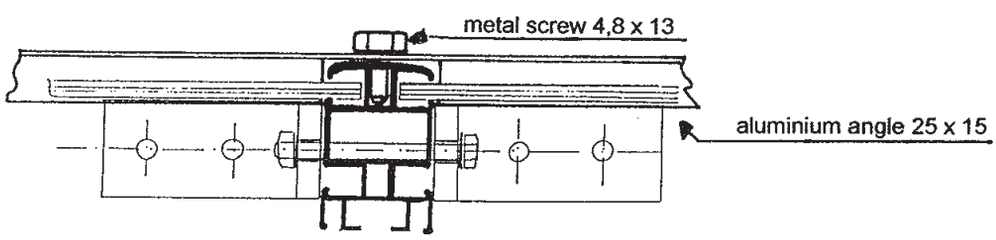
Complete side (glass flat and synthetic flat has to be sealed with silicone in the frame groove

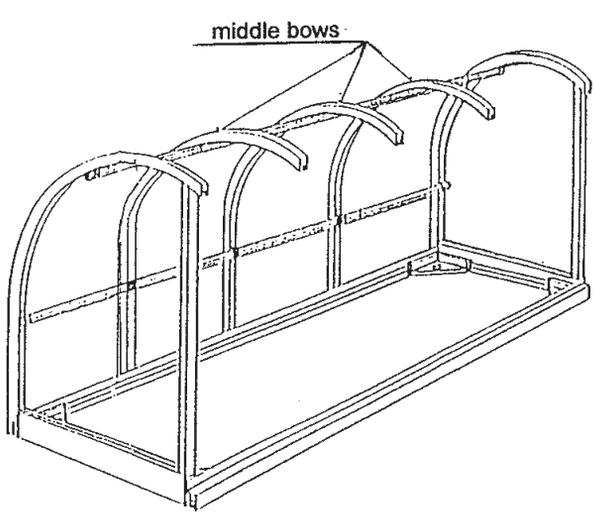
6. Next screw together both purlin tubes and alu flats 20 x 4 mm with the first and last bow connector. To do this, insert the countersunk screws M 6 x 75 from inner to outer side over the drillings of the bow connector. Attention !! First screw together slightly. Don't tighten them. After that tighten the aluminium angle on the lower end of the bows, in the drillings with the metal screw Ø4,8 x 13 DIN 7976



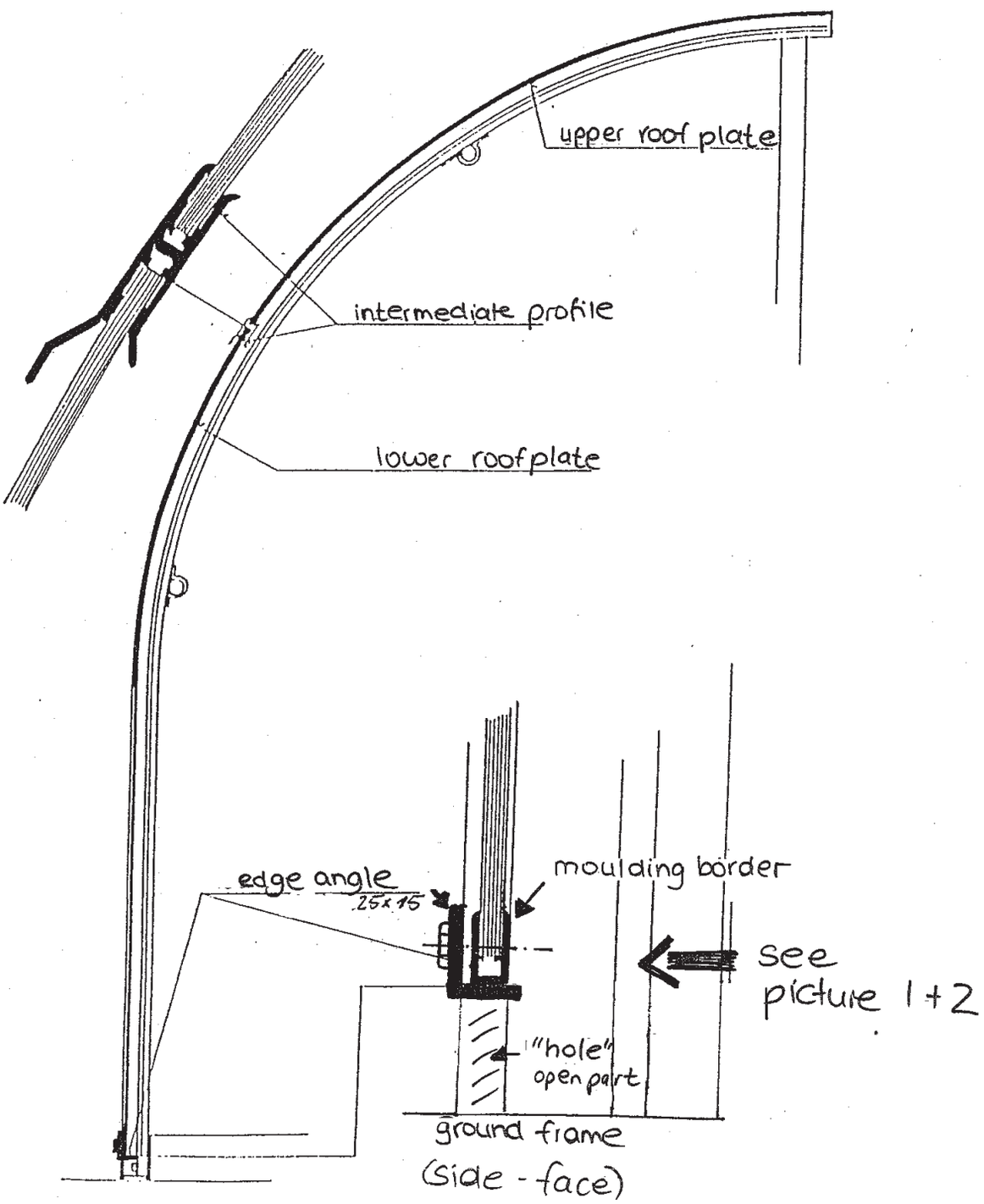


7. Then screw the remaining middle bow connectors at the base frame in the same way as described under point 6 with the purlin tubes. ATTENTION ! Also tighten slightly only.



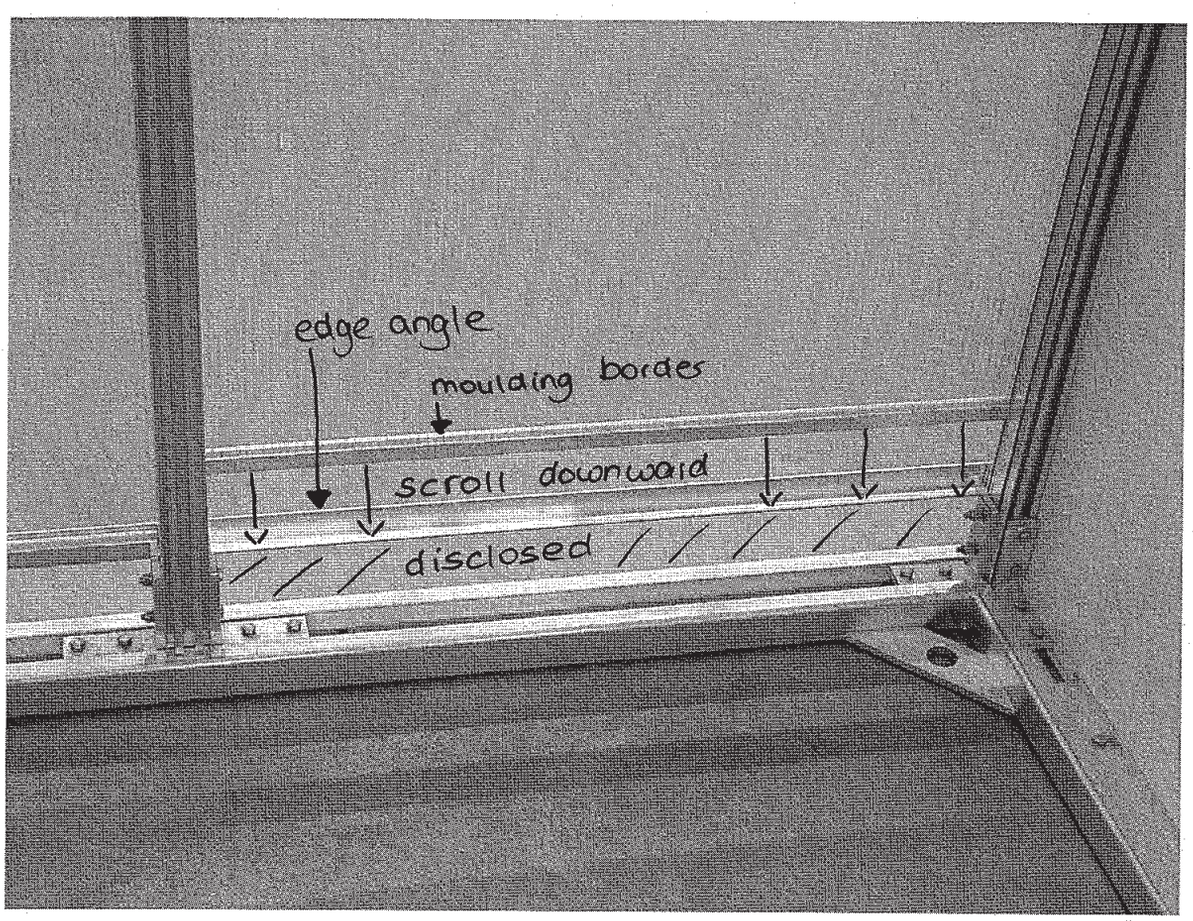


8. Hit the lower moulding border with a hammer onto the lower side of roof plate. Place the edge angle from outside on the bows and fix it trough holes with metal screws 4,8 x 13 and fan typw lock washers A5x3. Insert roof plate into the upper bow connector groove and slide it down to the bottom till they lay on the edge angle. Press the middleprofile onto the upper edge of the shield, the second one will be inserted when it is fixed into the groove of the middle profile. (Did you peel off the film of the shields?)



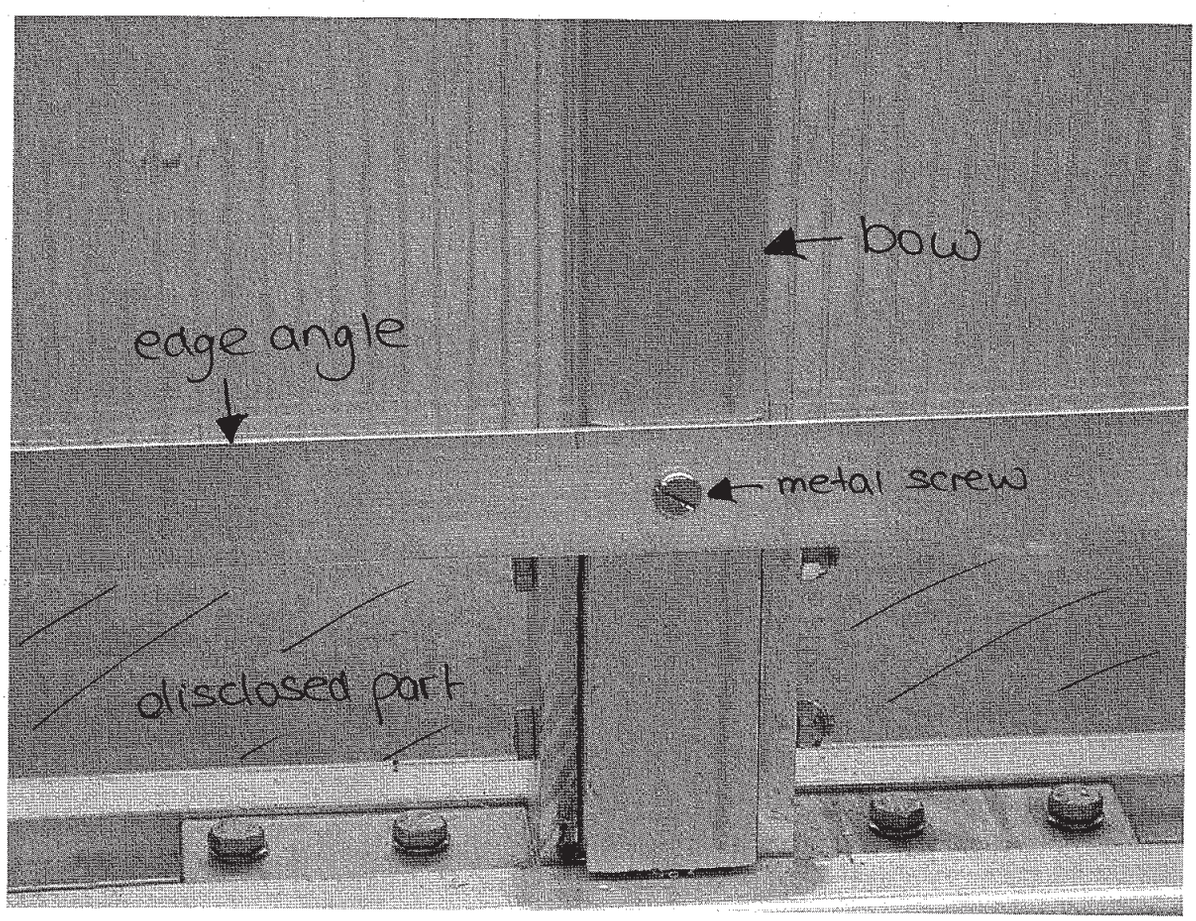
Picture 1

view from inside



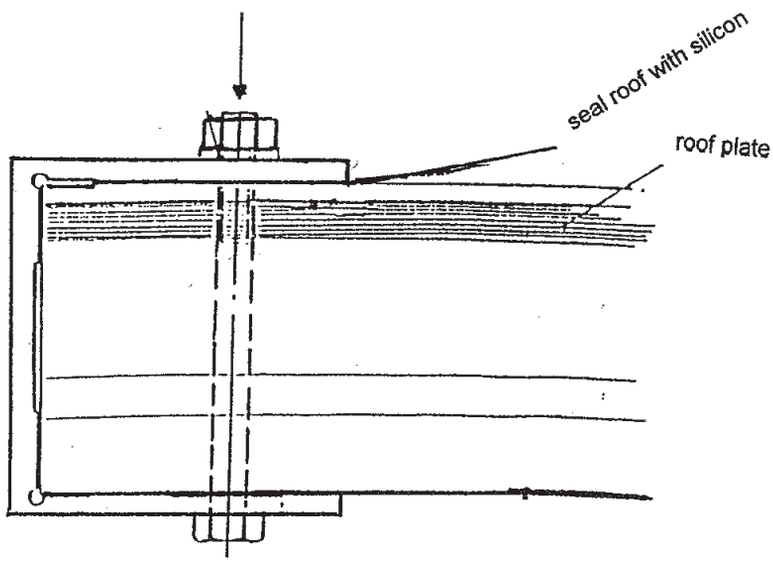
Picture 2

view from outside / behind

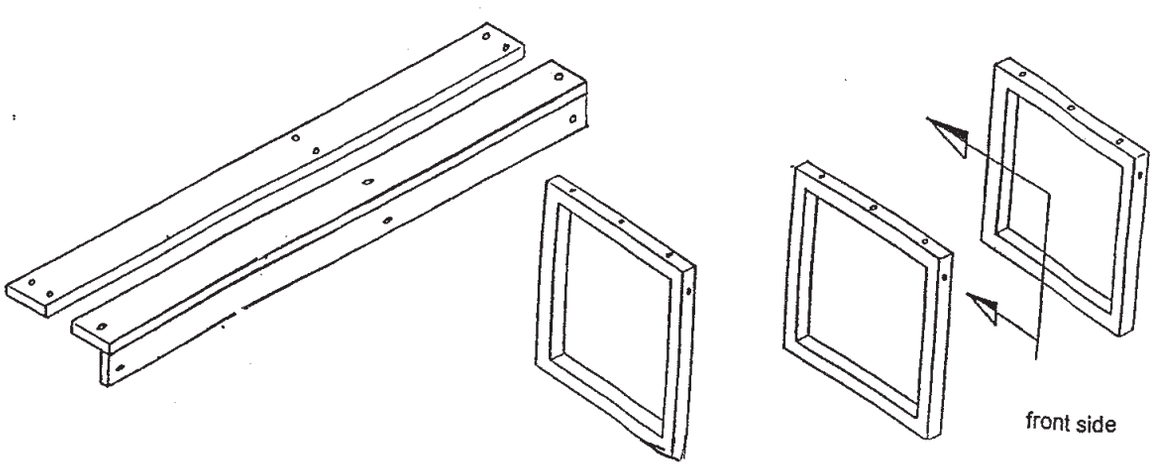


9. Screw the top covering with hexagon screw M 6 x 60, washer and hexagon nut. The screws will be inserted at the end of the overhanging part from the lower side.

hexagon screw M6 x 60 with washer and nut M6



10. The assembling of the bench will be executed with screwing the wodden feet with the wood parts. Hereby use the enclosed countersunk screws M 8 x 45 and nuts M 8. Insert three nuts M 8 into the profile groove, lay on the board and screw together with supports. Then connect each support from front side with nut M 8. Now, tighten **all** screw parts once again. Then seal roof and side parts with silicon.



Packing list

Quantity	Description		
5	bow profiles		
2	edge supports long (gable)		
1	base frame		
2	purlin profiles		
4	moulding edge for shields at length side		
4	middle profiles for roof plates		
2	gable strengthening tubes 25 x 10 mm, 1850 mm long		
2	gable strengthening tubes 25 x 10 mm, 840 mm short		
2	alu flat material 20 x 4 x 2860 mm for purlin tubes		
1	top covering		
14	hexagon screw	M 6 x 12	DIN 933
40	hexagon screw	M 6 x 16	DIN 933
15	hexagon screw	M 6 x 60	DIN 933
12	countersunk screw	M 8 x 45	DIN 7991
10	countersunk screw	M 6 x 75	DIN 964
25	hexagon nuts	M 6	DIN 985
98	washer	6,4	DIN 125
12	nuts	M 8	DIN 934
5	metal screws	4,8 x 13	DIN 7976
5	fan-type lock washers	A5,3	DIN 6798
8	angle rectangular 30 mm		
4	angle rectangular 25 mm		
2	angle acute-angled 25 mm		
8	nuts with M 6 thread	15 x 20 mm	
16	nuts with M 6 thread	12 x 20 mm	
4	ground anchors		
1	wodden parts for bench		
3	bench supports		
1	wodden grid for floor		
8	roof plates	696 x 1370 mm	
2	Perapex plates 1100 x 1000 mm round cutted		
2	white plastic plates with mounted H-profile 1100 x 1000 mm		
1	Silicon		