

ASSEMBLY INSTRUCTION
Basketball-Unit 'ROBUST'
Art.-No. 50710/711

Please assemble as follows:

1. Insert machine screw M 10 x 110 to boring of ground sleeve and tighten slightly with nut M 10. Please, really only slightly ! Otherwise sleeve will be deformed and you'll get problems to insert pole later. Encase in concrete the ground sleeve first secured. If unit is used without ground sleeve, please level pole and encase in concrete directly. For first installation without ground sleeve insert one round steel bar into the holes downstairs at the pole as anchor.
2. Set in pole into ground sleeve and preassemble the score board with square necked carriage bolt M 10 x 30 (2 pcs.).
3. Fix basket and board with 4 machine screws M 10 x 30 onto the plate of the pole. Tighten all screws once more and put on the plastic caps.
4. Put chain net hooks into the basket eye loops and close the hooks with a combination plier.
5. Fitting dimension from floor up to basket 3050 mm. ATTENTION !! If the unit will be installed at floors with plastic coating please shorten ground sleeve !

Screw Equipment
Art.-No. 50710/711
for one piece

4 pcs.	machine screws	M 10 x 30	DIN 933
2 pcs.	sq. necked bolt	M 10 x 30	DIN 603
6 pcs.	nuts	M 10	DIN 934
6 pcs.	spring washer	A 10	DIN 127
6 pcs.	plastic caps	SW 17	
1 pcs.	assembly instruction		

enclosed at ground sleeve:

2 pcs.	machine screw	M 10 x 110	DIN 933
2 pcs.	nuts	M 10	DIN 934

