

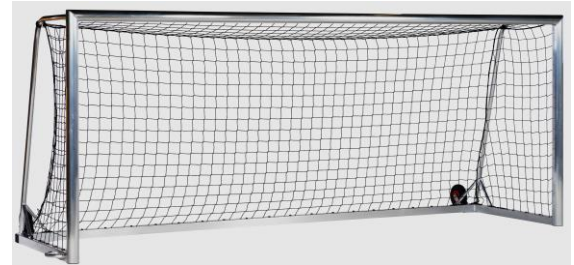
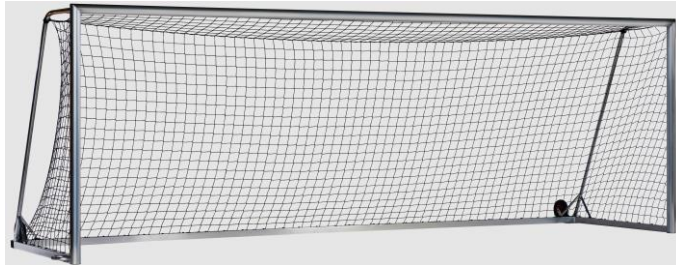
Assembly instruction

Soccer goals ALL IN ONE

„transportable & self locking”

Completely welded

Cat.-no.: F18460, F18461



Thanks for choosing Küblerequipment. In order to enjoy this product please read the following instructions for safety, use and maintenance before assembly and use.

As this goal is completely welded only the net and rollers needs to be mounted at the goal and the attached steel weights have to be fixed in the ground tube (see points 2 and 3).

By means of the welded handles the goal can easily be tipped backwards onto the rollers and then be transported or moved.

1. Scope of delivery:

Please check the following content before assembly. **The nets are not part of the delivery.**

Steel weight, length 1.200mm



Only by 3 x 2 m
4 additional plastic caps

Steel weight,
length 600mm



Description:	Piece Cat.-no.: F18461 7,32 x 2,44m	Piece Cat.-no.: F18460 5,00 x 2,00m	Piece Cat.-no.: 3,00 x 2,00m
Completely welded goal	1	1	1
Steel weight, length 1.200mm	4	4	2
Steel weight, length 600mm	0	0	3
Wheel	2	2	2
Accessories:			
Net holder	105	75	65
Wheel axle	2	2	2
Plastic washer	4	4	4
Cap for wheel axle	4	4	4
Plastic cap with 4 rounded corners	2	2	4
Plastic cap with 2 rounded corners	2	2	4
Assembly instruction	1	1	1

2. Assembly of the wheels:

Mount the wheels as follows:



Hit the axle cap onto 1 wheel axle with a rubber mallet.



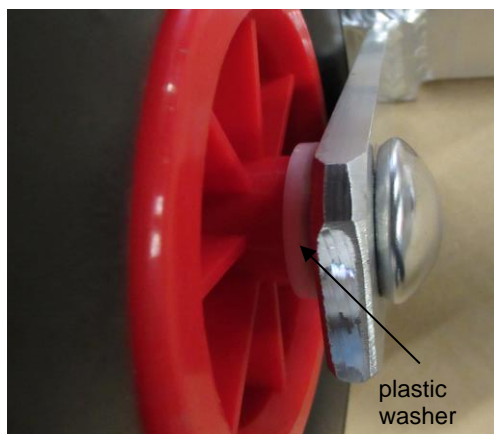
Insert the wheel axle from the outside through the hole in the wheel holder.

Then stick 1 plastic washer on the wheel axle.



Place the wheel between the wheel holder and insert the wheel axle through the wheel hole. Stick 1 more plastic washer on the wheel axle (place the washers between wheel and wheel holder).

Push the wheel axle further through the wheel holder.



Finally hit 1 axle cap onto the wheel axle with a rubber mallet.



3. Assembly of the net:

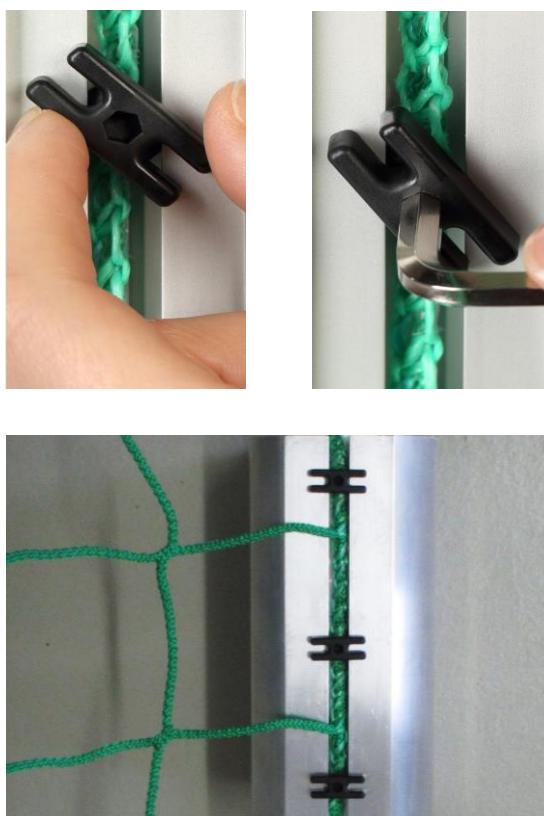
Make sure that the groove of the goal is clean and all packing material or other material is removed so that the assembly is possible without any problems.

Now fix and adjust the net rope in the groove. Then stick net holders with its clips into the groove and fix them with a 90° rotation. Fixing is either possible manually, with the key for hexagon socket screws or with a pliers (see pictures). Distribute net holders equally (same distances).

Do not pull the net over the net hoops from the outside. Take care that it is freely suspended between the hoops.

Size	Net holders					Cat.no.
	total	crossbar	upright	ground bar	ground tube	
7.32 x 2.44m	105	31	11	9	31	F18461
5.00 x 2.00m	75	21	9	7	21	F18460
3.00 x 2.00m	65	13	9	9	13	

Use all the other included net holders for the door corners and other connections.



When mounting the net at the ground tube fix net holders rear into the groove.

Pull the tensioning cord through each net meshes and fix it outside on both net hoops, if necessary lead it through the bore in the net hoop.

Dismantling of the net is also done by rotation of the net holders through 90 degrees.

4. Pushing of steel weights into the ground tube:

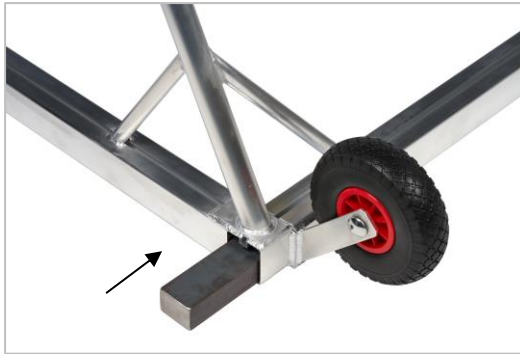
a) Goal size 7,32 x 2,44m and 5,00 x 2,00m:

Insert from each side 2 steel weights of 1200 mm into the ground tube.

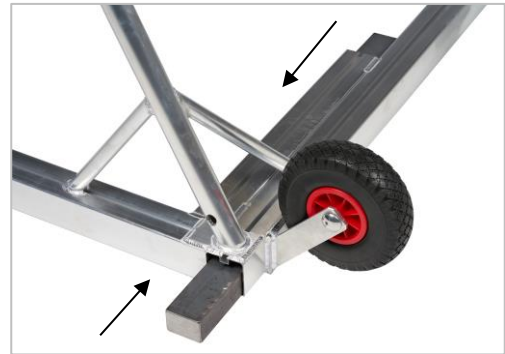
Goal size 3,00 x 2,00m:

Insert at first 1 weight of 600 mm, then per side 1 weight of 1200 mm into the lower ground tube. Push 2 weight of 600 mm into the upper short ground tube.)

Cat.-no.: F18461 (7,32 x 2,44m)
Cat.-no.: F18460 (5,00 x 2,00m)



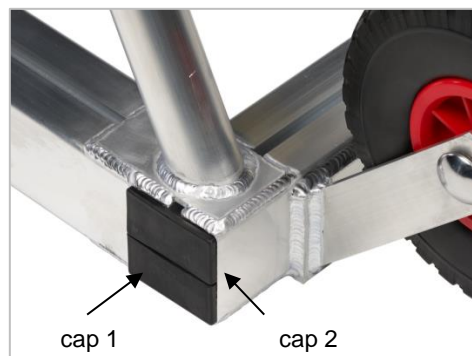
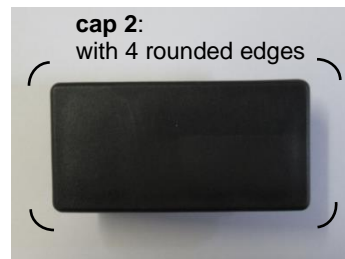
Cat.-no.: (3,00 x 2,00m)



b) Fix plastic caps at each side of the open ground tubes ends.

Stick 1 plastic cap with only 2 rounded edges into the bottom of each ground tube end. Take care that the sharp edges point to the profile centre.

Then stick 1 plastic cap with 4 rounded edges into the top of each ground tube end. Use a mallet if necessary.



5. Maintenance, storage and safety instructions:

This goal is constructed only for soccer matches and not for other purposes. Check all screwed fastenings before use and repeat it from time to time.



It has to be protected against overturning at any time. Do not climb net or goal frame. It is not allowed to fix additional parts or extensions at the goal frame which may impair the safety of the goal (according to DIN EN 748).

Check screwed fastenings regularly and change damaged and wearing parts if need be. The product should be regularly maintained to a safety inspection by a specialist company.

Note: Due to our continuous quality check of products and equipment technical modifications are possible.

Transport/Storage: It is absolutely necessary to avoid stacking or pushing of the goals into each other. This form of storage or transport will inevitably damage to the goals. To avoid damage and misuse goals have to be stored secured and in an upright position when not in use.

Hygiene note: We recommend complete surface disinfection after use. Only use suitable disinfectants. If necessary, test these in advance for compatibility on a hidden area of the product.

Only use water for cleaning the surfaces. Do not use alcohol or any aggressive chemicals!

Disposal: At the end of its lifetime, this product and its accessories must be properly disposed of at the appropriate local waste disposal/ recycling facility. Proper disposal will help prevent potential negative consequences for the environment and human health, and promote the recycling of materials and resource.