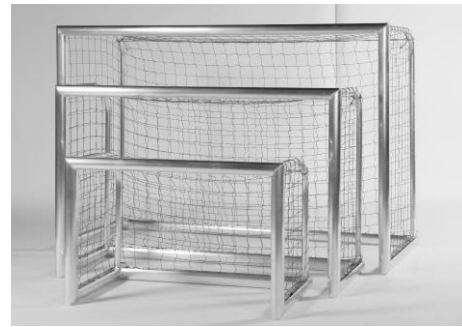


Assembly instruction
Small training goal; PROFI
Completely welded
1.20 x 0.80m
Cat. -no.: D5127



Thanks for choosing Kübler Sport equipment. In order to enjoy this product please note the following instructions for safety, use and maintenance before assembly.

As this goal is completely welded only the net needs to be mounted at the goal (see point 2).

1. Scope of delivery:

Please check the following content before assembly.

Piece	Description
1	Completely welded goal
1	Net
1	Accessories: <ul style="list-style-type: none"> - 35 x safety system net holder - 2 x plastic stopper Ø 28mm - 1 x hexagon screwdriver SW5 - 1 x assembly instruction

Accessories:



2. Assembly of the net:

Make sure that the groove of the goal is clean and all packing material or other material is removed so that the assembly is possible without any problems.

Now fix and adjust the net rope in the groove. Then stick net holders with its clips into the groove and fix them with a 90° rotation. Fixing is either possible manually, with the key for hexagon socket screws or with a pliers (see bottom pictures). Distribute net holders equally (same distances).

We recommend the following distribution of net holders:

crossbar	: 7 pieces
upright	: 5 pieces each
ground bar	: 5 pieces each
ground tube	: 7 pieces

Use all the other included net holders for corners and other connections.



Pull the cord through each net meshes and fix it on both net hoops, if necessary lead it through the bore in the net hoop.

Dismantling of the net is also done by rotation of the net holders through 90 degrees.

3. Ground fixing:

The ground bars are equipped with boreholes of 25 mm which serve to fix the special anchoring systems for the goal. Different systems are available **(see Kübler Sport accessories)**.

The anchoring system is not part of the delivery. The use of the goal without corresponding anchoring system is at your own risk.

If you do not use any anchoring system close both boreholes with the supplied caps for safety reasons. Use a mallet if necessary.

4. Maintenance, safety and storage instructions:

This goal is constructed only for soccer matches and not for other purposes. Check all screwed fastenings before use and repeat it from time to time. It has to be protected against overturning at any time.



Do not climb net or goal frame. It is not allowed to fix additional parts or extensions at the goal frame which may impair the safety of the goal (according to DIN EN 16579).

To avoid damage and misuse goals have to be stored secured and in an upright position when not in use.

Only use water for cleaning the surfaces. Do not use alcohol or any aggressive chemicals!

5. Inspection and maintenance:

- a) Visual inspections should routinely be realized before each use.
- b) Functional inspections should take place at least every six months or according to manufacturer's instructions/national regulations/standard specifications.
- c) A general inspection should be realized at least once a year or according to manufacturer's instructions/national regulations/standard specifications. The results should be documented correspondingly. The following table shows an example of an inspection sheet.

Inspection sheet for goals

	Identification number of goal		Position of goal	
Date	Kind of inspection/maintenance Audit/maintenance level or otherwise	Statements	Measures taken	Checked by
Goal size		Kind of goal		
Manufactur		Date of manufactur		
Date of purchasee		Supplier's information for spare parts		
Date of inspection/maintenance/repair:				
Nature of ground and current weather conditions:				
Result of the inspection (passed/failed):				
Necessary measures:				
Rechecked by:				

The general inspection has to be realized according to E.3 (table E.2) EN 16579.